Qty:

Wednesday, 07/01/2009 11:48:58 AM

User:

Julie Dawson

**Process Sheet** 

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 44446

S.O. No. :

**Estimate Number** 

: 10071

P.O. Number

This Issue : 07/01/2009

Prsht Rev.

**Previous Run** 

Written By

: NC

First Issue : //

: 44328

Type

: PURCHASED PARTS

**Part Number** 

**Drawing Name** 

: D30153

**Drawing Number** 

: D3015 REV. B

: LOCKNUT

Project Number

: N/A : B

**Drawing Revision** Material **Due Date** 

: 26/01/2009

200 Um:

Each

Checked & Approved By

Comment

: Est: A

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

1.0

**PURCHASING** 

Comment: PURCHASING

Issue P/O: 7941

C209/01/12

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

2.0

PFSLNNC516S1

Lock Nut



Comment: Qty.:

1.0000 Each(s)/Unit Total: 200.0000 Each(s)

LOCKNUT

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieive & Inspect for Transit Damage Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECI

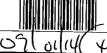




Comment: DIMENSIONAL CHECK

PACKAGING 1

PACKAGING RESOURCE #1



5.0



Comment: PACKAGING RESOURCE #1

200/

Identify and Stock

Location:

## **Dart Aerospace Ltd**

W/O:			WORK ORDER	CHANGES				,
DATE	STEP	PROCEDU	JRE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				·	***			
Part No		PAR #: F	ault Category:	NCR: Yes	No <b>DQ</b>	A:	Date: _	
	R	esolution: D	isposition:	QA: N/C (	Closed:		Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)												
***************************************		Description of NC		Corrective Action Section B		Verification	Approval	Approval						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector						

NOTE: Date & initial all entries

Date: User Wednesday, 07/01/2009 11:48:58 AM

Julie Dawson

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: LOCKNUT** 

Job Number: 44446

Part Number: D30153

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

FINAL INSPECTION/W/O RELEASE

1111111 09/01/15 A

Job Completion



U divilies

Dart Aerospace L	Ltd
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W/O:		WORK ORDER CHA	NGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					į		
Part No	:	PAR #: Fault Category:	NCR: Yes	No <b>DQ</b>	A:	Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)												
		Description of NC		Corrective Action Section B		Verification	Approval	Annroyal						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector						
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NOTE: Date & initial all entries

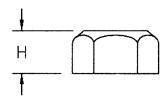




	DESIG	THE THE	DRAWN BY	DART AEROSP HAWKESBURY, ONTARI	
	CHEC		APPROVED	DRAWING NO.	REV. B
	*	M	1 -	D3015	SHEET 1 OF 1
-	DATE		***************************************	TITLE	SCALE
	03.0	7.15		LOCKNUT	NTS
	Α		01.05.03	NEW ISSUE	
	В		03.07.15	ADD D3015-7	

## SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
		H	
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER



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